

## Partall® One-Coat



Partall® One-Coat is a water-based polyvinyl alcohol (PVA - Parting Film) coating made up of solvent-resistant, film-forming materials. It contains 2-3 times the solids content of standard PVA coatings, giving it a thick viscosity that builds quickly. It is commonly used as parting film between polyester, vinylester or epoxy resins and various mold surfaces or as a release barrier when making rigid support shells for elastomeric rubber molds. It is not recommended for use with molds or resins (e.g., phenolics) containing water or giving off water during cure.

### Physical Properties

Appearance	Clear Liquid
Odor	Neutral
Drying Time	15-60 minutes
Coverage	One gallon covers approximately 400 ft <sup>2</sup>

### Technical Properties

Boiling Point	> 200°F
Specific Gravity (H <sub>2</sub> O=1)	1.05

All the information contained in these properties is believed to be reliable. It is intended for comparison purposes only as each manufactured lot will exhibit variations. The user should evaluate the suitability of each product for their application. We cannot anticipate the variations in all end use and we make no warranties and assume no liability in connection with the use of this information.